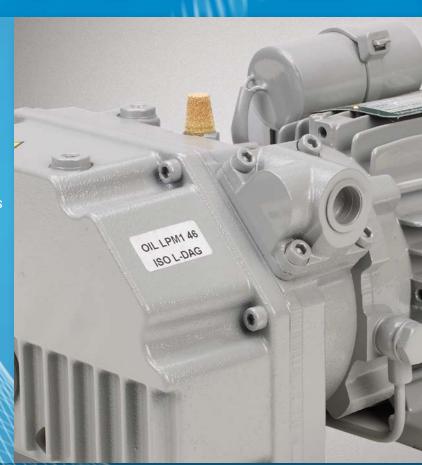


AGILENT ROUGH VACUUM PUMPS

9	Introduction
\ Z	A THE ROLLING TO THE ROLL OF T

- 3 Applications
- 4 Compact Single Stage Rotary Vane Pumps
- 5 Oil Lubricated Vane Pumps for Oxygen
- 6 Single Stage Rotary Vane Pumps
- 7 Oil Lubricated Vane Vacuum Pumps for Atex Environment
- 8 Dual Stage Oil Lubricated Rotary Vane Pumps
- 9 Dry Claw Vacuum Pumps
- 10 Roots Vacuum Pumps with Bypass Valve
- 11 Vacuum Blowers
- 12 Compact Vacuum Groups
- 13 Roots Pumps with Canned Motorsand Atex Certification
- 14 Customized Vacuum Systems
- 15 Central Vacuum Systems for Hospital
- 16-17 Central Vacuum Systems
- 18-19 Accessories





Agilent Technologies

P.V.R. is now Agilent Technologies expanding its Vacuum Products portfolio

With the acquisition of P.V.R., Agilent Vacuum Products Division expands its vacuum products offer for industrial applications.

P.V.R.'s products complement Agilent's existing vacuum portfolio, which includes high vacuum pumps, dry and wet primary pumps, and vacuum instrumentation. Joining together as one company will increase the ability to serve customers faster and better with a broader range of vacuum solutions.



Agilent VPD Plant, Valmadrera (LC), Italy.



Agilent VPD Plant, Lexington, MA.



Agilent VPD Plant, Torino, Italy.



Agilent VPD Plant, Penang, Malaysia.

ROUGH VACUUM PUMPS



Food Industry

- Packaging machines
- Packaging machines with modified atmosphere
- Vacuum chambers
- Thermoforming machines
- De-aeration tunnels
- Tumblers machines
- Bottle fillings
- Milk production
- Freezing chambers
- Evisceration systems
- Meat extruders
- Central vacuum systems
- Pneumatic conveying systems



Chemical & Pharmaceutical

- Oil recovering plants
- Chemical processes
- Degassing materials
- Varnish mixers
- Drying medicinal products
- Pneumatic conveying plants
- Solvent recovery systems
- Distillation systems



Electrical Industry

- Drying transformer systems
- Motor/transformer impregnation process
- Granule conveying systems
- Plastic extruders
- Pick & place systems
- Oil recovery systems



Medical

- Hospital central vacuum
- Dental equipments



Paper & Wood Industry

- Wood drying chambers
- CNC Routers machines
- Pick & place systems
- Printing machines
- Packaging materials



Other Applications

- Soil decontamination
- Brick and pottery industries
- Marble and agglomerates
- Water waste recovery systems
- Glass industry
- Pneumatic conveying
- Battery industry
- Laminated materials
- Watches industry

COMPACT SINGLE STAGE ROTARY VANE PUMPS

EM Series







The single stage oil lubricated vacuum pumps of the EM series have been designed to meet the requirements of OEM

Main features: Compact size and reduced weight - Gas ballast

EM 4

valve (except for EM 4) - Check valve (except for EM 4) - Multivoltage and multifrequency motors - Quiet running - High pumping speed - Easy to install - Continuous operation at poor vacuum levels (/B version).

Technical Specifications

customers for the various industrial fields.

		EM 4	EM 8	EM 12	EM 20	EM 28	EM 40
Nominal capacity (m ³ /h)	50 Hz	4	8.5	12.5	18	28	42
	60 Hz	4.8	10	15	21	33	51
Ultimate pressure (abs) (mbar)						
EM	50/60 Hz	2	2	2	2	2	2
EM/B*	50/60 Hz	20	20	20	20	20	20
Motor power (kW)	50 Hz ~ 3	0.12	0.25	0.37	0.55	0.75	1.10
	50 Hz ~ 1	0.12	0.25	0.37	0.55	1.10	1.40
	60 Hz ~ 3	0.15	0.30	0.44	0.66	0.90	1.30
	60 Hz ~ 1	0.12	0.25	0.44	0.66	1.30	1.40
Motor speed (min ⁻¹)	50 Hz	3000	3000	3000	3000	3000	3000
	60 Hz	3600	3600	3600	3600	3600	3600
Dimensions (mm) (l x h x w)	50 Hz ~ 3	236x139x110	302x137x161	281x190x214	298x190x221	332x224x266	415x224x2
Total weight (kg)	50 Hz ~ 3	5.4	11.4	13	17	26	30

^{*} Constant high pressure operating model.

Ox Series



Ox pumps are used in food packaging installations where Oxygen gas is used during the packaging process. The use of materials that are compatible with the pumped gas as well as the use of special synthetic oil allow these pumps to handle gases with high concentration of Oxygen assuring efficient performance and safety level during the process.

		Nominal capacity (m^3/h)	Ultimate pressure (abs) (mbar)
PVL 15 0x	50 Hz	18	0.5
	60 Hz	21	0.5
EU 45 0x	50 Hz	48	0.5
	60 Hz	58	0.5
EU 65 Ox	50 Hz	69	0.5
	60 Hz	83	0.5
EU 105 Ox	50 Hz	105	0.5
	60 Hz	126	0.5
EU 160 Ox	50 Hz	152	0.5
	60 Hz	182	0.5
EU 205 Ox	50 Hz	207	0.5
	60 Hz	248	0.5
EU 300 Ox	50 Hz	300	0.5
	60 Hz	360	0.5
PVL 401 0x	50 Hz	417	0.5
	60 Hz	500	0.5
PVL 541 0x	50 Hz	553	0.5
	60 Hz	663	0.5
EU 650 Ox	50 Hz	660	0.5
	60 Hz	792	0.5
EU 1000 Ox	50 Hz	1033	0.5
	60 Hz	1239	0.5

SINGLE STAGE ROTARY VANE PUMPS

PVL/EU Series



Agilent makes use of advanced engineering techniques onto CNC machines. Within Agilent vacuum pumps high quality materials and economical features match together to achieve: High pumping speed in a range of absolute vacuum - between 850 and 0,5 mbar - Low noise level - No pollution - Air-cooled - Rugged construction - Easy to service.



The vacuum pumps PVL/EU series are single-stage oil lubricated rotary vane vacuum pumps with oil recirculation system. They are used for the suction of air also in presence of water vapour and for continuous industrial use. Two different versions are available, depending on the application vacuum range. According to Pneurop 6602, the whole range extends from 18 m³/h to 1,239 m³/h nominal capacity.

		PVL 15	PVL 35	EU 45	EU 65	EU 105	EU 160
Nominal capacity (m ³ /h)	50 Hz	18	35	48	69	105	152
	60 Hz	21	42	58	83	126	182
Ultimate pressure (abs) (mba	ar)						
PVL - EU	·	0.5	0.5	0.5	0.5	0.5	0.5
PVL/B* - EU/B*		20	20	10	10	10	10
Motor power (kW)	50 Hz ~ 3	0.55	0.75	1.10	1.50	2.20	3.00
. , ,	50 Hz ~ 1	0.75	1.10	1.50	2.20	_	_
	60 Hz ~ 3	0.75	1.10	1.50	2.20	3.00	4.00
	60 Hz ~ 1	0.75	1.10	1.50	2.20	_	_
Motor speed (min ⁻¹)	50 Hz	1500	1500	1500	1500	1500	1500
	60 Hz	1800	1800	1800	1800	1800	1800
Total weight (kg)	50 Hz ~ 3	25	38	52	60	82	104
- · · ·	50 Hz ~ 1	27	42.5	56	66	_	_
	60 Hz ~ 3	26	40	54	65	86	110
	60 Hz ~ 1	27	42.5	56	66	_	_

		EU 205	EU 300	PVL 401	PVL 541	EU 650	EU 1000
Nominal capacity (m ³ /h)	50 Hz	207	300	417	553	660	1033
	60 Hz	248	360	500	663	792	1239
Ultimate pressure (abs) (mba	ar)						
PVL - EU		0.5	0.5	0.5	0.5	0.5	0.5
PVL/B* - EU/B*		10	10	10	10	_	10
Motor power (kW)	50 Hz ~ 3	4.0	5.5	7.5	11.0	15.0	22.0
	60 Hz ~ 3	5.5	7.5	11.0	15.0	18.5	30.0
Motor speed (min ⁻¹)	50 Hz	1500	1500	1500	1500	1000	1000
	60 Hz	1800	1800	1800	1800	1200	1200
Total weight (kg)	50 Hz	161	188	305	330	580	862
	60 Hz	171	192	337	354	620	922

^{*} Constant high pressure operating model.

OIL LUBRICATED VANE VACUUM PUMPS FOR ATEX ENVIRONMENT

ROUGH VACUUM PUMPS

Ex Series



Agilent has developed a range of vacuum pumps meeting the 94/9/EC standards, certified for ATEX zone 1 internal/external and temperature class T3 (200 °C), in answer to the

frequent requests for pumps capable of operating in hazardous environments.

		Nominal capacity (m^3/h)	Ultimate pressure (abs) (mbar)
U 45 Ex	50 Hz	50	0.5
	60 Hz	60	0.5
EU 65 Ex	50 Hz	69	0.5
	60 Hz	83	0.5
EU 105 Ex	50 Hz	105	0.5
	60 Hz	126	0.5
EU 160 Ex	50 Hz	152	0.5
	60 Hz	182	0.5
EU 300 Ex	50 Hz	300	0.5
	60 Hz	360	0.5

DUAL STAGE OIL LUBRICATED ROTARY VANE PUMPS

DS-Series and PHV-K Series



Thanks to a very simple and highly reliable design, these field proven rotary vane pumps provide excellent vacuum performance. Agilent's quality and manufacturing standards ensure that the Rotary Vane Pumps provide high pumping stability for light gases, low noise, minimal oil backstreaming, and a long operating life.

		DS 102	DS 202	DS 302	DS 402	DS 602	PHV 50K	PHV 75K
Nominal capacity (m ³ /h)	50 Hz	5.7	9.6	14.22	20.52	30.24	50	75
	60 Hz	6.84	12	17.1	24.6	36.3	60	90
Ultimate pressure (abs) (mbar) Gas ballast closed		2x10 ⁻³	1x10 ⁻³	1x10 ⁻³				
Gas ballast pos.1		2x10 ⁻²	2x10 ⁻²	2x10 ⁻²	1x10 ⁻²	1x10 ⁻²	7x10 ⁻³	7x10 ⁻³
Motor power (kW)	50 Hz	0.45	0.45	0.45	0.75	0.75	1.50	2.20
	60 Hz	0.55	0.55	0.55	0.90	0.90	1.50	2.20
Motor speed (min ⁻¹)	50 Hz	1500	1500	1500	1500	1500	1500	1500
	60 Hz	1800	1800	1800	1800	1800	1800	1800
Total weight (kg)		22	25	25	35	35	68	84

DRY Series



Claw type pumps from the DRY series have been designed for those applications where the handled medium must remain contaminant free during the process. The absence of wear parts in these pumps offers considerable savings in maintenance and associated down time.

		DRY 100	DRY 300
Nominal capacity (m ³ /h)	50 Hz	100	300
	60 Hz	120	360
Ultimate pressure (abs)* (mbar)		150	200
Motor power (kW)	50 Hz	2.2	5.5
	60 Hz	2.2	7.5
Motor speed (min ⁻¹)	50 Hz	3000	3000
	60 Hz	3600	3600
Noise level (dB(A))	50 Hz	78	80
	60 Hz	82	84
Total weight (kg)	50 Hz	100	215
	60 Hz	100	219

^{*} Continuous operation.

ROOTS VACUUM PUMPS WITH BYPASS VALVE

HV/BP Series



Roots vacuum pumps series HV/BP complete with bypass valve are mainly used coupled to our lubricated vacuum pumps to speed up pumping down times and to achieve vacuum level up to 0.01 mbar abs.

Bypass valve allows to start the Roots pump at the same time as the backing vacuum pump, protecting the Roots pump from any operation at high pressure.

		GMa 11.3 HV/BP	GMa 11.4 HV/BP	GMa 12.5 HV/BP	GMa 12.6 HV/BP	GMa 13.f7 HV/BP	GMa 13.8 HV/BP
Nominal capacity (m ³ /h)	50 Hz	500	730	1000	1400	2000	2840
	60 Hz	600	880	1200	1700	2420	3420
Ultimate pressure (abs)* (mb	ar)	0.02	0.02	0.02	0.02	0.02	0.02
Motor power (kW)	50 Hz	1.5	2.2	3.0	4.0	5.5	7.5
	60 Hz	2.2	3.0	4.0	5.5	7.5	11.0
Motor speed (min ⁻¹)	50 Hz	3000	3000	3000	3000	3000	3000
	60 Hz	3600	3600	3600	3600	3600	3600
Noise level (dB(A))	50 Hz	71	71	72	72	75	75
	60 Hz	72	72	73	73	76	76
Weight (single phase/3-ph.)	50 Hz	178	184	232	295	387	513
(kg)	60 Hz	184	189	246	317	410	526

^{*} Final vacuum is the vacuum achieved by coupling a Roots pump to a "Agilent" manufactured vacuum pump.

HV Series





Vacuum blowers series HV have been designed for conveying air and neutral gases and are especially used in industrial high vacuum technology. With a total of 19 sizes, the blowers

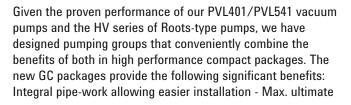
cover a theoretical nominal intake volume flow from 180 m^3/h to 97,000 m^3/h and pressure ranges 10^{-3} mbar abs up to approx. 200 mbar abs.

		Theoretical suction volume (m³/h)	Max. admissible diff. pressure for motor power	Motor power (kW)	Speed (1/min)
			(mbar)		
GMa/GLa 10.0 HV	50 Hz	180	130	0.75	3000
	60 Hz	250	130	0.75	3600
GMa/GLa 10.1 HV	50 Hz	250	140	1.10	3000
	60 Hz	300	140	1.10	3600
GMa/GLa 10.2 HV	50 Hz	365	130	1.50	3000
	60 Hz	450	130	1.50	3600
GMa/GLa 11.3 HV	50 Hz	500	140	2.20	3000
	60 Hz	600	140	2.20	3600
GMa/GLa 11.4 HV	50 Hz	750	130	3.00	3000
	60 Hz	900	130	3.00	3600
GMa/GLa 12.5 HV	50 Hz	1000	130	4.00	3000
	60 Hz	1200	130	4.00	3600
GMa/GLa 12.6 HV	50 Hz	1430	130	5.50	3000
	60 Hz	1700	130	5.50	3600
GMa/GLa 13.f7 HV	50 Hz	2000	110	7.50	3000
	60 Hz	2400	110	7.50	3600
GMa/GLa 13.8 HV	50 Hz	2900	100	11.00	3000
	60 Hz	3450	100	11.00	3600
GMa/GLa 14.9 HV	50 Hz	3900	80	11.00	3000
	60 Hz	4700	80	11.00	3600
GMa/GLa 15.10 HV	50 Hz	5600	80	15.00	3000
	60 Hz	6700	80	15.00	3600
GMa/GLa 15.11 HV	50 Hz	7500	80	18.50	3000
	60 Hz	9000	80	18.50	3600
GMa/GLa 16.f13 HV	50 Hz	8150	75	18.50	1500
	60 Hz	9800	75	18.50	1800
GMa/GLa 16.13 HV	50 Hz	9750	75	22.00	1500
	60 Hz	11700	75	22.00	1800
GMa/GLa 17.15 HV	50 Hz	16000	60	30.00	1500
	60 Hz	18825	60	30.00	1800

COMPACT VACUUM GROUPS

HV Series







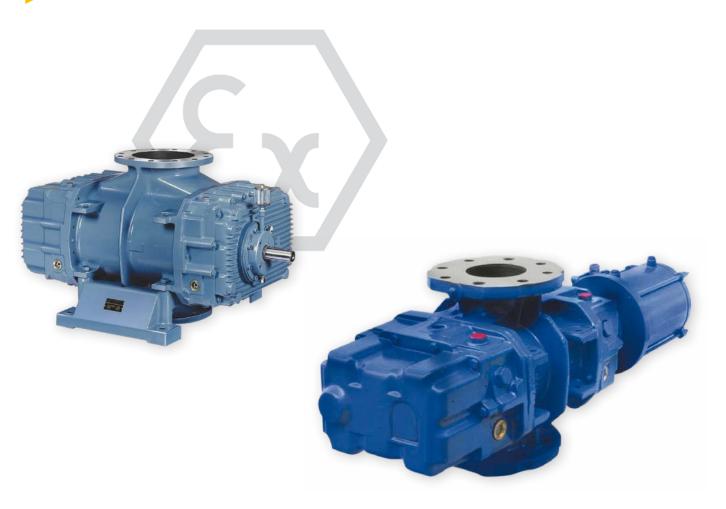
vacuum 0.02 mbar abs. - max. capacity 1,700 m³/h. - Energy savings resulting from low motor rating - Compact footprints - Much reduced operating and maintenance costs. The GC vacuum packages can be further enhanced with accessories such as electrical panels to EC standards, process control options, inlet filters.

		GC 11.3-401	GC 11.4-541	GC 12.5-401	GC 12.6-541
Pump type	Roots pump	GMa11.3HV	GMa11.4HV	GMa12.5HV	GMa12.6HV
	Vane vacuum pump	PVL401	PVL541	PVL401	PVL541
Effective capacity at 1 mbar	50 Hz	452	655	860	1200
(m^3/h)	60 Hz	542	786	1030	1440
Ultimate pressure (mbar)		0.02	0.02	0.02	0.02
Motor power (kW)	50 Hz	9.7	14.0	11.5	16.5
	60 Hz	13.2	18.0	15.0	20.5
Noise level (dB(A))	50 Hz	79	79	79	80
	60 Hz	80	80	80	81
Weight (kg)	50 Hz	435	505	535	610
	60 Hz	474	537	589	642

		GC 12.5BP-401	GC 12.6BP-541
Pump type	Roots pump	GMa12.5HV/BP	GMa12.6HV/BP
	Vane vacuum pump	PVL401	PVL541
Effective capacity at 1 mbar	50 Hz	840	1200
(m^3/h)	60 Hz	1008	1440
Ultimate pressure (mbar)		0.02	0.02
Motor power (kW)	50 Hz	10.5	15.0
	60 Hz	15.0	20.5
Noise level (dB(A))	50 Hz	79	80
	60 Hz	80	81
Weight (kg)	50 Hz	542	630
	60 Hz	588	676



CM-ATEX Series



Blowers HV series and CM series (fitted with canned motor), have been approved according to 94/9/EC standards, certified

for ATEX Zone 0 (internal) temperature class T3 (200 °C) and Zone 1 (external) for temperature class T4 (135 °C).

CUSTOMIZED VACUUM SYSTEMS

Pumping Systems



Vacuum groups are systems designed for customers which need to couple single stage or two-stage vane vacuum pumps to Roots pumps.

This solution allows to get large capacity related to very high ultimate pressure (up to 10^{-5} mbar) in relatively limited room.

Those sytems are usually used for degassing process, heat treatments, drying systems, freeze-drying process, closed chamber pumping down, etc.

The group characteristics are defined depending on customer requirements.



MEDISYSTEM Series



Thanks to our experience developed in over forty years of vacuum pumps manufacturing, we have designed central vacuum systems series MEDISYSTEM. Manufactured in observance of EN ISO 7396-1 standards, these systems meet the requirements of all those medical structures, such as hospitals, clinics, nursing homes, analysis laboratories, etc. MEDISYSTEM groups are mainly formed by: three pumps systems able to guarantee the continuity of operation also in

case of emergency - vacuum tank fitted with vacuum switches - control panel, with 'touch-screen' system to check and schedule the complete group - antibacterial filter group with support and bypass system according to EN ISO 7396-1 standards - base-plate for all the components. MEDISYSTEM can be supplied as turnkey systems or as single component for the integration of already existing groups.

		CTV 500-15/H CTV 500-15B/H	CTV 500-45/H CTV 500-45B/H	CTV 500-65/H CTV 500-65B/H
Tank (I)		500	500	500
Nominal capacity (m ³ /h)	50 Hz	3x18	3x48	3x69
	60 Hz	3x21	3x58	3x83
Ultimate pressure (abs) (mba	ar)	0.5 (20)	0.5 (10)	0.5 (10)
Motor power (kW)	50 Hz ~ 3	3x0.55	3x1.1	3x1.5
	50 Hz ~ 1	3x0.75	3x1.5	3x2.2
	60 Hz ~ 3	3x0.75	3x1.5	3x2.2
	60 Hz ~ 1	3x0.75	3x1.5	3x2.2
Dimensions (mm) (l x h x w)	50 Hz ~ 3	1425x2322x912	1425x2322x912	1425x2322x912

		CTV 900-105 CTV 900-105BB/H	CTV 900-160/H CTV 900-160B/H	CTV 900-300/H CTV 900-300B/H
Tank (I)		900	900	900
Nominal capacity (m ³ /h)	50 Hz	3x105	3x152	3x300
	60 Hz	3×126	3x182	3x360
Ultimate pressure (abs) (mba	ar)	0.5 (10)	0.5 (20)	0.5 (10)
Motor power (kW)	50 Hz ~ 3 50 Hz ~ 1	3x2.2 —	3x3 _	3x5.5 —
	60 Hz ~ 3 60 Hz ~ 1	3x3.0 _	3x4 _	3x7.5
Dimensions (mm) (l x h x w)	50 Hz ~ 3	2413×2433×1123	2413x2433x1123	2413x2433x1123

CENTRAL VACUUM SYSTEMS

CSZ/CDZ Series



Agilent offers a wide range of central vacuum systems including vessel and either one or two vacuum pumps.

Our central vacuum systems are offered with horizontal or

vertical vessel, to maximize floor space. Customized central vacuum systems having different characteristics than those shown on the standard catalogue are available on request.

		Nominal capacity	Ultimate pressure (abs)	Tank
		(m ³ /h)	(mbar)	(1)
CSZ100-15(/B)	50 Hz	1x18	0.5 (20)	100
	60 Hz	1x21	0.5 (20)	100
` '	50 Hz	1x35	0.5 (20)	100
	60 Hz	1x42	0.5 (20)	100
CSZ300-45(/B)	50 Hz	1x48	0.5 (10)	300
	60 Hz	1x58	0.5 (10)	300
CSZ300-65(/B)	50 Hz	1x69	0.5 (10)	300
	60 Hz	1x83	0.5 (10)	300
CSZ500-105(/B)	50 Hz	1x105	0.5 (10)	500
	60 Hz	1x126	0.5 (10)	500
CSZ500-160(/B)	50 Hz	1x152	0.5 (10)	500
	60 Hz	1x182	0.5 (10)	500
CSZ500-205(/B)	50 Hz	1x207	0.5 (10)	500
	60 Hz	1x248	0.5 (10)	500
CSZ500-300(/B)	50 Hz	1x300	0.5 (10)	500
	60 Hz	1x360	0.5 (10)	500

ıgh Vacuum Pumps

ROUGH VACUUM PUMPS



		Nominal capacity	Ultimate pressure (abs)	Tank
		(m ³ /h)	(mbar)	(1)
CDZ300-15(/B) 50 Hz 60 Hz	50 Hz	2x18	0.5 (20)	300
	60 Hz	2x21	0.5 (20)	300
CDZ300-35(/B)	50 Hz	2x35	0.5 (20)	300
	60 Hz	2x42	0.5 (20)	300
CDZ500-45(/B)	50 Hz	2x48	0.5 (10)	500
	60 Hz	2x58	0.5 (10)	500
CDZ500-65(/B)	50 Hz	2×69	0.5 (10)	500
	60 Hz	2x83	0.5 (10)	500
CDZ500-105(/B)	50 Hz	2x105	0.5 (10)	500
	60 Hz	2x126	0.5 (10)	500
CDZ500-160(/B)	50 Hz	2x152	0.5 (10)	500
	60 Hz	2x182	0.5 (10)	500
CDZ900-205(/B)	50 Hz	2x207	0.5 (10)	900
	60 Hz	2x248	0.5 (10)	900
CDZ900-300(/B)	50 Hz	2x300	0.5 (10)	900
	60 Hz	2x360	0.5 (10)	900

ACCESSORIES

L Series



LUBRICANTS - We are able to offer a wide range of mineral and synthetic oils which allow the use of our vacuum pumps in several fields, from food to chemical one.

KM Series



SERVICE KITS - Agilent offers service kits with all the necessary spare parts. Routine and major service kits are available to allow you to maintain the pumps.

F Series



AIR FILTERS - Agilent dust filters are vacuum tight. Their housing is made of printed steel and their filtering cartridge is made of treated paper with 7 micron filtration power. They can be supplied with 60 micron stainless steel cartridge.

FSC Series



FILTER WATER TRAP - The filter water trap is recommended for those applications where the pump sucks small quantity of liquid/s.

gh Vacuum Pumps

ROUGH VACUUM PUMPS

CMV Series



MEDICAL FILTERS - Antibacterial filters series CMV ensure high filtration power able to avoid virus and bacteria propagation to environment. The filter elements have an efficiency $\geq 99,999\%$.

Foreline Roughing Traps



Agilent's new traps are designed to prevent the backstreaming of mechanical pump fluids. Copper and stainless steel gauze inserts are designed to reduce oil backstreaming.

Exhaust Filters /TMF Series



OIL MIST TRAPS - Oil mist traps get rid of the oil mist easily by using a double filtering system in order to get the working environment free from polluting agents.